plastiblow
EXTRUSION BLOW MOULDING

PB26ES EVO
PB26ED EVO

Macchine estrusione soffiaggio elettriche • Corsa 500÷1300 mm
Electric extrusion blow moulding machines • Stroke 500÷1300 mm
Maquinás de extrusión soplado electricas • Carrera 500÷1300 mm
Machines d'extrusion soufflage electriques • Course 500÷1300 mm







ITALIAN TECHNOLOGY

plastiblow
EXTRUSION BLOW MOULDING

FULL ELECTRIC

PB26ES EVO
PB26ED EVO

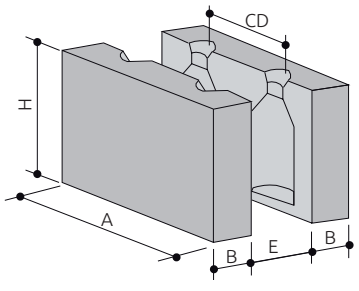
FORZA DI CHIUSURA *MOULD CLAMPING FORCE* FUERZA DE CIERRE *FORCE DE FERMETURE*	kN	260

Carro singolo / *Single station* / Estación simple / *Chariot simple*

Carro doppio / *Double station* / Estación doble / *Chariot double*

DATI GENERALI / *GENERAL DATA* / DATOS GENERALES / *DONNÉES GÉNÉRALES*		PB26ES-500	PB26ES-800	PB26ES-1300	PB26ED-500	PB26ED-800	PB26ED-1300
Stampi / *Moulds* / Moldes / *Moules*	n°	1	1	1	2	2	2
Corsa / *Stroke* / Carrera / *Course*	mm	500	800	1300	500	800	1300
Ciclo a vuoto / *Dry cycle time* / Ciclo en vacío / *Cadence à vide*	s	3	3,6	3,8	3	3,6	3,8

CONSUMI / *CONSUMPTIONS* / CONSUMOS / *CONSOMMATIONS*			
Pressione aria / *Air pressure* / Presión aire / *Pression air*	bar	8 ÷ 10	8 ÷ 10
Consumo aria / *Air consumption* / Consumo aire / *Consommation air*	Nl/min	2000	4000
Pressione acqua / *Cooling water pressure* / Presión agua / *Pression eau*	bar	3 ÷ 5	3 ÷ 5
Raffreddamento stampi HDPE / *Mould cooling HDPE* / Enfriamiento moldes HDPE / *Refroidissement moules HDPE*	KJ/Kg	650	650



KG Kg. 550

STAMPO / *MOULD* / MOLDE / *MOULE*	PB26ES-500	PB26ES-800	PB26ES-1300	PB26ED-500	PB26ED-800	PB26ED-1300
A mm	490	790	1290	490	790	1290
H mm	420÷500			420÷500		
B mm	175÷180			175÷180		
E mm	320			320		

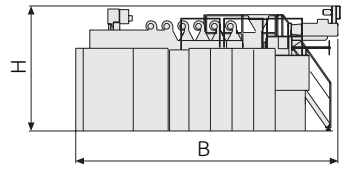
CD	INTERASSE USCITE / *CENTER DISTANCE* / DISTANCIA ENTRE CENTROS / *ENTRAXE FILIÈRES*										
N. Cav	2	3	4	5	6	7	8	9	10	11	12
C = 500	210	140	100	85	70	60	50	-	-	-	-
C = 800	360	240	180	140	120	100	90	80	70	65	60
C = 1300	610	410	300	240	200	170	150	135	120	110	100

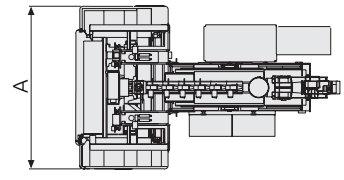
C = Corsa / *Stroke* / Carrera / *Course*

ESTRUSORE / *EXTRUDER* / EXTRUSORA / *EXTRUDEUSE*		E70/25	E80/25	E90/25	E100/28	E120/28	E135/28
Diametro vite / *Screw diameter* / Diámetro husillo / *Diamètre vis*	mm	70	80	90	100	120	135
Lunghezza vite / *Screw length* / Largo husillo / *Longueur vis*	L/D	25	25	25	28	28	28
Potenza motore / *Motor power* / Potencia motor / *Puissance moteur*	kW	37	44	55	113	120	120
Plastificazione HDPE / *HDPE plasticizing* / Plastificación HDPE / *Plastification HDPE*	kg/h	110	150	190	300	400	500

DIMENSIONI E PESO / *DIMENSIONS AND WEIGHT* / DIMENSIONES Y PESO / *DIMENSIONS ET POIDS*

	Carro singolo / *Single station* / Estación simple / *Chariot simple*	Carro doppio / *Double station* / Estación doble / *Chariot double*
	A x B x H	A x B x H
C = 500	3800 x 7000 x 4100	4000 x 7600 x 4100
	18000 kg	21000 kg
C = 800	4400 x 7000 x 4100	4600 x 7600 x 4100
	18000 kg	21000 kg
C = 1300	6000 x 7000 x 4100	6600 x 7600 x 4100
	19000 kg	22000 kg





PB. 09/25 - Dati soggetti a variazioni senza preavviso / *data subjects to modifications without notice* / donnees sujettes a modifications sans preavis / *datos sujetos a variaciones sin preaviso*

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